

CRANE

Energy Flow Solutions

Duo-CHEK®

2022

CHECK VALVE PRICE SCHEDULE

DCV - 22 - 04

Effective: April 4, 2022

Cancels and Supersedes DCV-21-11

C O N T E N T S

Cast Iron Wafer 3

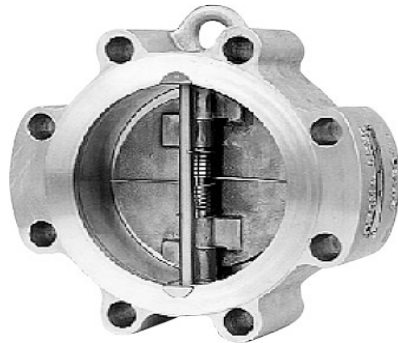
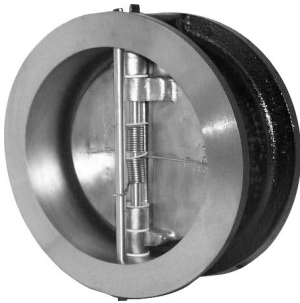
Carbon Steel Wafer 4

Stainless Steel Wafer 7

Carbon Steel Lug, Double Flange 9

Stainless Steel Lug, Double Flange 11

Adders 12



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How to read the CRANE Duo-Chek Valve Figure Number

1

0

H

3

0

G

C

P

F

2

-

2

3

3

Modification number (will vary according to Body material choice & trim material choice)

		API TRIM
9	X-750 SPRINGS	
169	410 S.S. PLATE, PINS, INCONEL® X-750 SPRINGS AND 410 S.S. OVERLAY SEAT	1
201	316 S.S. PLATE, PINS, INCONEL® X-750 SPRINGS	
233	316 S.S. PLATE, PINS, INCONEL® X-750 SPRINGS AND 316 S.S. OVERLAY SEAT	10
491	HARD FACE / ALLOY 6 PLATE, 316 S.S. PINS, INCONEL® X-750 SPRINGS AND HARD FACE SEAT*	5
131E	410 S.S. PLATE, PINS, INCONEL® X-750 SPRINGS AND HARD FACE SEAT	8
385E	316 S.S. PLATE, PINS, INCONEL® X-750 SPRINGS AND HARD FACE SEAT	12

* Solid Alloy 6 plates are supplied for 2"-6" valves for -491

Body configuration

- (Blank) = WAFER style
- 2 = LUG style (with through-bolt holes => Standard offering)
- 3 = DOUBLE FLANGED style
- 1 = LUG style (with threaded lug)

End connection finish

- F = Serrated raised face (other connections available, but POA/LOA)
- P = Plain Face - 125# Class only

Type of Seal (on seats)

- P = Metal to Metal (other seal options available, but POA/LOA)
- M = Buna-N
- V = Viton-B®

Body Material

- GC = Low Carbon Content Carbon Steel - ASTM A352 Gr.LCC
- S = Carbon Steel - ASTM A216 Gr.WCB
- C = Stainless Steel - A351 Gr.CF8M

Pressure class

- 15 = 150# Class - Design pressure 20 Barg / 285 Psi
- 30 = 300# Class - Design pressure 51 Barg / 740 Psi
- 60 = 600# Class - Design pressure 102 Barg / 1,480 Psi
- 90 = 900# Class - Design pressure 153 Barg / 2,220 Psi
- 1500 = 1500# Class - Design pressure 256 Barg / 3,705 Psi

Design

- H = Retainerless (**Standard offering**)
- G = Retainered (on demand only, full factory Lead Time at time of order placement)

Size (inches)

CAST IRON BODY CLASS 125 AND 250 - PLAIN AND SERRATED FACING

ASME CLASS 125 - CAST IRON BODY - PLAIN FACING

Figure No.	2"	2.5"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
BRONZE PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G12HMP	\$388	\$488	\$544	\$580	\$940	\$995	\$1,532	\$2,585	\$3,528	\$7,284	\$9,934	\$12,370	\$14,811	\$21,701
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G12HMP-14	\$461	\$579	\$633	\$839	\$1,331	\$1,256	\$1,891	\$3,028	\$4,291	\$8,201	\$10,928	\$13,607	\$16,292	\$23,871
BRONZE PLATES, 316 SS PINS, INCONEL-X SPRINGS, VITON SEAT														
G12HVP-9	\$692	\$712	\$790	\$1,110	\$1,397	\$1,361	\$2,405	\$3,367	\$4,806	\$8,611	\$11,474	\$14,288	\$17,107	\$25,063

Figure No.	30"	36"
G12HMP	\$47,440	\$78,865
G12HMP-14	\$52,183	\$86,751
G12HVP-9	\$54,793	\$91,088

ASME CLASS 250 - CAST IRON BODY - SERRATED FACING

Figure No.	2"	2.5"	3"	4"	5"	6"	8"	10"	12"					
BRONZE PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G25HMF	\$965	\$1,060	\$1,139	\$1,509	\$2,174	\$2,972	\$4,297	\$6,691	\$9,854					
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G25HMF-14	\$1,121	\$1,250	\$1,280	\$1,698	\$2,738	\$3,017	\$4,349	\$6,746	\$9,982					

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CAST STEEL BODY CLASS 150 AND 300 - SERRATED FACING

ASME CLASS 150 - CAST STEEL BODY, SERRATED FACING

Figure No.	2"	2.5"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G15SMF	-	-	-	-	-	\$2,968	\$3,519	\$4,819	\$6,303	\$10,976	\$12,750	\$16,718	\$20,979	\$31,644
STEEL PLATES, 316 SS PINS, INCONEL-X SPRING, METAL SEAT,														
G15SPF-9	-	-	-	-	-	\$2,160	\$3,139	\$4,086	\$6,271	\$9,389	\$14,384	\$14,599	\$20,812	\$27,363
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G15SMF-14	\$1,095	\$1,372	\$1,234	\$1,434	POA	\$3,163	\$3,705	\$4,961	\$6,935	\$12,299	\$16,134	\$20,113	\$21,807	\$35,555
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)														
G15SPF-169	\$1,301	\$2,052	\$1,684	\$1,872	POA	\$2,623	\$3,733	\$5,492	\$7,490	\$16,405	\$18,275	\$22,275	\$25,410	\$39,254
316 SS PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT														
G15SPF-201	\$817	\$1,098	\$1,066	\$1,321	POA	\$2,368	\$3,444	\$4,601	\$6,924	\$10,707	\$14,087	\$17,406	\$21,614	\$32,379
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)														
G15SPF-233	\$2,082	\$2,491	\$2,545	\$2,784	N/A	\$4,508	\$6,246	\$7,765	\$10,184	\$15,509	\$19,591	\$23,686	\$27,781	\$43,706
Figure No.	30"	36"												
G15SMF	\$51,715	\$67,143												
G15SPF-9	\$44,899	\$66,737												
G15SMF-14	\$60,754	\$82,208												
G15SPF-169	\$69,341	\$94,124												
G15SPF-201	\$59,796	\$79,527												
G15SPF-233	\$76,815	\$101,789												

ASME CLASS 300 - CAST STEEL BODY, SERRATED FACING

Figure No.	2"	2.5"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G30SMF	-	-	-	-	-	\$4,047	\$4,076	\$5,218	\$7,631	\$12,374	\$16,193	\$19,517	\$26,071	\$36,853
STEEL PLATES, 316 SS PINS, INCONEL-X SPRING, METAL SEAT,														
G30SPF-9	-	-	-	-	-	\$2,639	\$3,202	\$5,079	\$7,606	\$12,198	\$15,910	\$19,367	\$32,787	\$36,623
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G30SMF-14	\$1,227	\$1,428	\$1,471	\$1,805	POA	\$3,329	\$4,110	\$5,672	\$8,442	\$15,140	\$19,138	\$23,780	\$31,857	\$45,377
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)														
G30SPF-169	\$1,642	\$2,107	\$2,121	\$2,324	POA	\$3,307	\$4,045	\$6,720	\$9,710	\$17,069	\$21,303	\$26,912	\$34,408	\$48,039
316 SS PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT														
G30SPF-201	\$1,088	\$1,389	\$1,259	\$1,446	POA	\$2,745	\$3,503	\$5,626	\$8,397	\$14,858	\$18,997	\$23,502	\$35,358	\$45,208
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)														
G30SPF-233	\$2,265	\$2,558	\$2,599	\$2,806	POA	\$5,462	\$6,092	\$8,808	\$11,325	\$19,095	\$22,393	\$28,471	\$36,650	\$50,420
Figure No.	30"	36"												
G30SMF	\$76,375	\$103,599												
G30SPF-9	\$74,487	\$101,549												
G30SMF-14	\$92,762	\$128,898												
G30SPF-169	\$102,469	\$141,982												
G30SPF-201	\$92,309	\$128,198												
G30SPF-233	\$106,612	\$148,862												

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CAST STEEL BODY CLASS 600, 900 AND 1500 - SERRATED FACING

ASME CLASS 600 - CAST STEEL BODY, SERRATED FACING

Figure No.	2"	2.5"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G60SMF	-	-	-	-	-	\$4,622	\$6,439	\$8,908	\$12,073	\$19,041	\$26,404	\$33,443	\$56,936	\$70,242
STEEL PLATES, 316 SS PINS, INCONEL-X SPRING, METAL SEAT,														
G60SPF-9	-	-	-	-	-	\$3,804	\$5,787	\$8,029	\$10,537	\$17,555	\$24,468	\$30,885	\$52,178	\$57,375
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G60SMF-14	\$1,333	\$1,797	\$1,915	\$3,234	POA	\$5,451	\$7,001	\$9,696	\$13,644	\$22,793	\$31,864	\$39,738	\$65,221	\$82,267
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)														
G60SPF-169	\$1,805	\$2,562	\$2,618	\$3,147	POA	\$5,144	\$9,294	\$13,000	\$18,059	\$25,045	\$36,473	\$46,354	\$72,083	\$93,327
316 SS PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT														
G60SPF-201	\$1,303	\$1,780	\$1,871	\$2,304	POA	\$3,723	\$6,035	\$9,619	\$11,902	\$22,101	\$29,502	\$38,926	\$63,501	\$80,632
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)														
G60SPF-233	\$2,495	\$2,687	\$3,271	\$3,945	POA	\$6,338	\$8,972	\$11,301	\$15,506	\$25,330	\$37,077	\$47,282	\$73,524	\$93,001

ASME CLASS 900 - CAST STEEL BODY, SERRATED FACING

Figure No.	2"	3"	4"	6"	8"	10"	12"							
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G90SMF	-	-	-	\$7,946	\$12,726	\$18,194	\$25,761							
CAST STEEL PLATES, 316 SS PINS, INCONEL-X SPRING, METAL SEAT,														
G90SPF-9	-	-	-	\$5,000	\$7,973	\$11,581	\$16,507							
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G90SMF-14	\$2,749	\$3,436	\$4,424	\$7,024	\$11,646	\$16,871	\$24,679							
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)														
G90SPF-169	\$2,707	\$3,724	\$4,786	\$6,875	\$10,757	\$15,798	\$22,890							
316 SS PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT														
G90SPF-201	\$2,090	\$2,467	\$3,493	\$5,488	\$9,205	\$14,296	\$19,960							
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)														
G90SPF-233	\$2,568	\$3,389	\$4,527	\$6,847	\$10,747	\$14,861	\$23,138							

ASME CLASS 1500 - CAST STEEL BODY, SERRATED FACING

Figure No.	2"	3"	4"	6"	8"	10"	12"							
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G150SMF	-	-	-	\$6,493	\$10,751	\$15,183	\$21,682							
STEEL PLATES, 316 PINS, INCONEL-X SPRING, METAL SEAT,														
G150SPF-9	-	-	-	\$7,300	\$11,907	\$16,429	\$22,314							
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G150SMF-14	\$2,797	\$3,565	\$4,896	\$7,709	\$12,347	\$20,868	\$26,280							
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)														
G150SPF-169	\$3,448	\$5,175	\$6,601	\$9,266	\$14,377	\$23,788	\$31,303							
316 SS PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT														
G150SPF-201	\$2,551	\$3,429	\$4,767	\$7,513	\$11,984	\$20,852	\$27,653							
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)														
G150SPF-233	\$3,450	\$5,337	\$6,932	\$9,633	\$14,799	\$24,558	\$32,230							

ASME Class 2500 also available. Please consult factory for pricing & delivery.

CAST STEEL BODY CLASS 2500 - SERRATED FACING

ASME CLASS 2500 - CAST STEEL BODY, SERRATED FACING

Figure No.	2"	3"	4"	6"	8"	10"	12"			
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT										
G250SMF	-	-	-	\$7,903	\$11,805	\$17,702	\$25,175			
STEEL PLATES, 316 PINS, INCONEL-X SPRING, METAL SEAT,										
G250SPF-9	-	-	-	\$7,787	\$11,645	\$17,442	\$24,907			
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT										
G250SMF-14	\$3,206	\$4,182	\$6,132	\$8,887	\$13,694	\$23,406	\$30,792			
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)										
G250SPF-169	\$4,030	\$5,638	\$7,723	\$10,271	\$15,529	\$24,669	\$33,757			
316 SS PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT										
G250SPF-201	\$3,091	\$4,015	\$5,895	\$8,531	\$13,054	\$22,282	\$29,813			
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)										
G250SPF-233	\$4,310	\$8,121	\$8,265	\$10,995	\$16,611	\$26,415	\$36,119			

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STAINLESS STEEL BODY CLASS 150, 300 AND 600 - SERRATED FACING

ASME CLASS 150 - STAINLESS STEEL BODY - SERRATED FACING

Figure No.	2"	2.5"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G15CMF	\$1,366	\$2,226	\$2,117	\$2,284	\$3,763	\$3,479	\$6,589	\$10,037	\$14,076	\$21,859	\$26,734	\$32,615	\$42,892	\$62,680
316 SS PLATES, 316 PINS, INCONEL-X SPRING, METAL SEAT														
G15CPF-9	\$1,143	\$1,739	\$1,660	\$1,985	\$3,868	\$3,459	\$5,719	\$8,820	\$12,180	\$19,189	\$23,457	\$32,555	\$42,601	\$62,548

ASME CLASS 300 - STAINLESS STEEL BODY - SERRATED FACING

Figure No.	2"	2.5"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	24"
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G30CMF	\$1,741	\$2,303	\$2,406	\$2,676	\$4,971	\$5,104	\$7,714	\$11,007	\$15,598	\$22,376	\$30,305	\$35,205	\$49,863	\$70,473
316 SS PLATES, 316 PINS, INCONEL-X SPRING, METAL SEAT														
G30CPF-9	\$1,498	\$2,255	\$2,039	\$2,199	\$4,785	\$4,309	\$6,636	\$9,551	\$15,378	\$25,185	\$30,143	\$34,938	\$49,489	\$70,040

ASME CLASS 600 - STAINLESS STEEL BODY - SERRATED FACING

Figure No.	2"	2.5"	3"	4"	5"	6"	8"	10"	12"					
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
G60CMF	\$1,941	\$2,816	\$3,000	\$3,804	\$7,247	\$7,980	\$11,787	\$22,070	\$28,983					
316 SS PLATES, 316 PINS, INCONEL-X SPRING, METAL SEAT														
G60CPF-9	\$1,923	\$2,716	\$2,854	\$3,511	\$7,195	\$7,811	\$11,560	\$21,490	\$28,322					

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STAINLESS STEEL BODY CLASS 900, 1500 AND 2500 - SERRATED FACING

ASME CLASS 900 - STAINLESS STEEL BODY - SERRATED FACING

Figure No.	2"	3"	4"	6"	8"	10"	12"						
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT													
G90CMF	\$3,033	\$4,215	\$6,407	\$11,471	\$18,491	\$30,674	\$41,697						
316 SS PLATES, 316 PINS, INCONEL-X SPRING, METAL SEAT													
G90CPF-9	\$2,528	\$4,173	\$6,356	\$11,200	\$17,788	\$30,227	\$41,607						

ASME CLASS 1500 - STAINLESS STEEL BODY - SERRATED FACING

Figure No.	2"	3"	4"	6"	8"	10"	12"						
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT													
G150CMF	\$4,155	\$5,192	\$6,576	\$14,875	\$18,184	\$36,153	\$47,674						
316 SS PLATES, 316 PINS, INCONEL-X SPRING, METAL SEAT													
G150CPF-9	\$4,051	\$5,100	\$6,517	\$14,558	\$17,878	\$35,867	\$47,061						

ASME CLASS 2500 - STAINLESS STEEL BODY - SERRATED FACING

Figure No.	2"	3"	4"	6"	8"	10"	12"						
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT													
G250CMF	\$5,006	\$6,256	\$7,929	\$17,939	\$21,687	\$43,362	\$57,121						
316 SS PLATES, 316 PINS, INCONEL-X SPRING, METAL SEAT													
G250CPF-9	\$4,968	\$6,211	\$7,873	\$17,897	\$21,305	\$42,453	\$56,384						

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DUO-CHEK® CAST STEEL LUG, DOUBLE FLANGE VALVES

Effective April 4, 2022

CAST STEEL BODY CLASS 150 AND 300 - SERRATED RAISED FACING

ASME CLASS 150 - CAST STEEL BODY - SERRATED RAISED FACING

2" through 6" Lug Body Through Holes • 8" & larger Double Flange

Figure No.	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT												
H15SMF2	-	-	-	\$3,926								
H15SMF3				POA	\$5,036	\$6,073	\$8,466	\$13,235	\$17,763	\$20,079	\$23,989	\$35,210
STEEL PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT												
H15SPF2-9	-	-	-	\$2,731								
H15SPF3-9				\$3,414	\$4,298	\$6,412	\$8,877	\$14,015	\$18,659	\$21,351	\$25,541	\$36,541
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT												
H15SMF2-14	\$1,660	\$1,867	\$2,297	\$3,756								
H15SMF3-14	POA	POA	POA	POA	\$4,753	\$6,681	\$8,998	\$14,249	\$18,960	\$22,167	\$26,851	\$38,468
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)												
H15SPF2-169	\$1,482	\$1,983	\$2,112	\$2,915								
H15SPF3-169	\$2,090	\$2,798	\$2,978	\$4,112	\$4,261	\$6,156	\$8,612	\$18,242	\$21,552	\$23,209	\$29,801	\$43,431
316 SS PLATES & PINS, INCONEL-X SPRINGS, METAL SEAT												
H15SPF2-201	\$1,506	\$1,805	\$1,974	\$2,944								
H15SPF3-201	\$1,883	\$2,256	\$2,467	\$3,680	\$4,319	\$6,552	\$8,999	\$13,924	\$18,776	\$21,113	\$33,402	\$39,090
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)												
H15SPF2-233	\$2,872	\$3,061	\$3,187	\$4,752								
H15SPF3-233	\$3,589	\$3,826	\$3,984	\$5,940	\$5,970	\$8,770	\$11,012	\$18,521	\$29,160	\$28,553	\$31,318	\$42,621
ADDER APPLICABLE TO LUG DESIGN ONLY FOR THREADED LUG												
Threaded Bolt Holes	\$363	\$491	\$539	\$773								

ASME CLASS 300 - CAST STEEL BODY - SERRATED RAISED FACING

2" through 10" Lug Body Through Holes • 12" & larger Double Flange

Figure No.	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT												
H30SMF2	-	-	-	\$3,638	\$5,540	\$7,514						
H30SMF3				POA	POA	POA	\$9,886	\$15,258	\$19,980	\$24,534	\$31,157	\$40,988
STEEL PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT												
H30SPF2-9	-	-	-	\$3,357	\$5,138	\$7,953						
H30SPF3-9				\$4,196	\$6,422	\$9,941	\$12,811	\$16,202	\$20,137	\$23,808	\$31,663	\$41,396
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT												
H30SMF2-14	\$1,878	\$2,302	\$2,671	\$4,241	\$6,360	\$8,460						
H30SMF3-14	POA	POA	POA	POA	POA	POA	\$10,437	\$17,613	\$21,864	\$26,842	\$34,759	\$48,938
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)												
H30SPF2-169	\$1,652	\$2,036	\$2,296	\$3,344	\$5,433	\$8,300						
H30SPF3-169	\$2,331	\$2,871	\$3,238	\$4,720	\$7,667	\$11,579	\$10,470	\$20,019	\$26,723	\$30,460	\$40,019	\$63,594
316 SS PLATES & PINS, INCONEL-X SPRINGS, METAL SEAT												
H30SPF2-201	\$1,474	\$1,962	\$2,237	\$3,618	\$5,586	\$7,674						
H30SPF3-201	\$1,842	\$2,453	\$2,796	\$4,523	\$6,982	\$9,592	\$11,445	\$17,224	\$21,263	\$25,785	\$33,263	\$46,691
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)												
H30SPF2-233	\$2,289	\$2,646	\$3,716	\$4,786	\$7,424	\$9,958						
H30SPF3-233	\$2,861	\$3,307	\$4,645	\$5,983	\$9,280	\$12,348	\$12,545	\$20,165	\$26,209	\$33,826	\$39,954	\$62,039
ADDER APPLICABLE TO LUG DESIGN ONLY FOR THREADED LUG												
Threaded Bolt Holes	\$419	\$542	\$609	\$913	\$1,401	\$1,997						

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CAST STEEL BODY CLASS 600 - SERRATED RAISED FACING

ASME CLASS 600 - CAST STEEL BODY - SERRATED RAISED FACING

2" through 10" Lug Body Through Holes • 12" & larger Double Flange

Figure No.	2"	3"	4"	6"	8"	10"	12"							
STEEL PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
H60SMF2	-	-	-	\$7,802	\$11,810	\$17,384								
H60SMF3				POA	POA	POA	\$22,112							
STEEL PLATES, 316 SS PINS, INCONEL-X SPRINGS, METAL SEAT														
H60SPF2-9	-	-	-	\$7,367	\$11,773	\$17,271								
H60SPF3-9				\$9,208	\$14,716	\$21,589	\$22,048							
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT														
H60SMF2-14	\$2,995	\$4,803	\$5,475	\$8,227	\$13,068	\$18,796								
H60SMF3-14	POA	POA	POA	POA	POA	POA	\$24,021							
410 SS PLATES & BODY OVERLAY, 410 SS PINS, INCONEL-X SPRINGS (API TRIM #1)														
H60SPF2-169	\$3,200	\$5,174	\$5,963	\$9,939	\$13,283	\$18,912								
H60SPF3-169	\$3,971	\$6,418	\$7,397	\$12,325	\$16,481	\$23,463	\$25,130							
316 SS PLATES & PINS, INCONEL-X SPRINGS, METAL SEAT														
H60SPF2-201	\$2,950	\$4,705	\$5,375	\$7,999	\$12,696	\$18,365								
H60SPF3-201	\$3,688	\$5,882	\$6,718	\$9,999	\$15,870	\$22,589	\$23,521							
316 SS PLATES & BODY OVERLAY, 316 SS PINS, INCONEL-X SPRINGS (API TRIM #10)														
H60SPF2-233	\$3,247	\$5,239	\$6,036	\$8,854	\$13,800	\$19,717								
H60SPF3-233	\$4,059	\$6,549	\$7,545	\$11,067	\$17,250	\$24,647	\$25,543							
ADDER APPLICABLE TO LUG DESIGN ONLY FOR THREADED LUG														
Threaded Bolt Holes	\$516	\$819	\$935	\$1,358	\$2,154	\$3,129								

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STAINLESS STEEL BODY CLASS 150, 300 AND 600 - SERRATED RAISED FACING

ASME CLASS 150 - STAINLESS STEEL BODY - SERRATED RAISED FACING

2" through 6" Lug Body Through Holes • 8" & larger Double Flange

Figure No.	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT												
H15CMF2	\$2,159	\$2,957	\$3,483	\$5,285								
H15CMF3	POA	POA	POA	POA	\$8,766	\$12,149	\$17,983	\$25,130	\$29,589	\$35,710	\$47,699	\$68,798
316 SS PLATES, 316 SS PINS, INCONEL-X SPRING, METAL SEAT												
H15CPF2-9	\$2,049	\$2,537	\$2,758	\$4,553								
H15CPF3-9	\$2,562	\$3,172	\$3,448	\$5,691	\$7,374	\$10,466	\$15,503	\$24,840	\$25,818	\$34,683	\$46,905	\$67,046
ADDER APPLICABLE TO LUG DESIGN ONLY FOR THREADED LUG												
Threaded Bolt Holes	\$607	\$855	\$935	\$1,500								

ASME CLASS 300 -STAINLESS STEEL BODY-SERRATED RAISED FACING

2" through 10" Lug Body Through Holes • 12" & larger Double Flange

Figure No.	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT												
H30CMF2	\$2,803	\$3,595	\$3,958	\$6,580	\$11,192	\$16,026						
H30CMF3	POA	POA	POA	POA	POA	POA	\$20,181	\$32,154	\$36,476	\$38,129	\$54,504	\$75,717
316 SS PLATES, 316 SS PINS, INCONEL-X SPRING, METAL SEAT												
H30CPF2-9	\$2,271	\$3,528	\$3,834	\$6,567	\$11,605	\$16,776						
H30CPF3-9	\$2,838	\$4,411	\$4,793	\$8,209	\$14,506	\$20,970	\$22,388	\$32,443	\$37,169	\$39,322	\$56,138	\$78,025
ADDER APPLICABLE TO LUG DESIGN ONLY FOR THREADED LUG												
Threaded Bolt Holes	\$615	\$893	\$971	\$1,712	\$2,841	\$4,060						

ASME CLASS 600 -STAINLESS STEEL BODY -SERRATED RAISED FACING

2" through 10" Lug Body Through Holes • 12" & larger Double Flange

Figure No.	2"	3"	4"	6"	8"	10"	12"	14	16	18	20	24
316 SS PLATES, 316 SS PINS & SPRINGS, BUNA-N SEAT												
H60CMF2	\$3,644	\$5,411	\$6,142	\$14,250	\$21,431	\$30,532						
H60CMF3	POA	POA	POA	POA	POA	POA	\$34,981					
316 SS PLATES, 316 SS PINS, INCONEL-X SPRING, METAL SEAT												
H60CPF2-9	\$3,588	\$5,345	\$6,095	\$14,034	\$21,310	\$29,951						
H60CPF3-9	\$4,485	\$6,681	\$7,618	\$17,543	\$26,637	\$36,840	\$38,449					
ADDER APPLICABLE TO LUG DESIGN ONLY FOR THREADED LUG												
Threaded Bolt Holes	\$792	\$1,169	\$1,314	\$3,043	\$4,631	\$6,773						

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OPTIONAL VALVE MODIFICATION ADDERS 2" TO 36", ASME Class 150 & 300

OPTIONAL VALVE MODIFICATION ADDERS:

VALVE SIZE	2"	2.5"	3"	4"	5"	6"	8"	10"	12"
SPRINGS:									
MIN / LOW / HIGH TORQUE SPRINGS*	\$228	\$250	\$271	\$312	\$374	\$415	\$467	\$518	\$569
SEAT MATERIAL:									
VITON (Wafer and 150# Lug/DF Only)	\$298	\$331	\$362	\$408	\$500	\$547	\$608	\$673	\$797
NEOPRENE / EPDM (Wafer and 150# Lug/DF)	\$238	\$266	\$290	\$327	\$400	\$469	\$488	\$539	\$639
BODY FINISH:									
RING JOINT (RE-WORK RAISED FACE)	\$1,063	\$1,095	\$1,188	\$1,314	\$1,501	\$1,688	\$1,938	\$2,189	\$2,438
CLEANING:									
OXYGEN SERVICE (stainless steel only)	\$1,896	\$2,443	\$2,775	\$4,285	\$5,379	\$6,493	\$9,205	\$12,915	\$18,458
COMMERCIAL CLEANING	\$703	\$797	\$1,043	\$1,210	\$1,383	\$1,444	\$1,492	\$1,641	\$1,815
OTHER:									
DRAIN CONNECTION W/PLUG**	\$427	\$457	\$484	\$534	\$581	\$678	\$773	\$871	\$995

* 316 S.S. and Inconel 750 only

** WCB, Cast Iron & 316 SS Only

OPTIONAL VALVE MODIFICATION ADDERS:

VALVE SIZE	14"	16"	18"	20"	24"	30"	36"
SEAT MATERIAL:							
VITON (Wafer and 150# Lug/DF Only)	\$1,040	\$1,281	\$1,525	\$1,698	\$2,252	\$3,444	\$5,157
NEOPRENE / EPDM (Wafer and 150# Lug/DF)	\$833	\$1,026	\$1,221	\$1,359	\$1,802	\$2,756	\$4,127
BODY FINISH:							
RING JOINT (RE-WORK RAISED FACE)	POA	POA	POA	POA	POA	POA	POA
CLEANING:							
OXYGEN SERVICE (stainless steel only)	\$23,810	\$25,959	\$28,609	\$31,130	\$33,901	POA	POA
COMMERCIAL CLEANING	\$2,081	\$2,312	\$2,420	\$2,574	\$2,771	\$3,110	\$3,962
OTHER:							
DRAIN CONNECTION W/PLUG**	\$1,150	\$1,266	\$1,389	\$1,496	\$1,641	\$1,831	\$1,978

** WCB, Cast Iron & 316 SS Only

OPTIONAL VALVE MODIFICATION ADDERS 2" TO 36", ASME Class 600 Only

OPTIONAL VALVE MODIFICATION ADDERS:

VALVE SIZE	2"	2.5"	3"	4"	5"	6"	8"	10"	12"
BODY FINISH:									
RING JOINT	\$1,169	\$1,204	\$1,307	\$1,445	\$1,651	\$1,857	\$2,131	\$2,407	\$2,682

OPTIONAL VALVE MODIFICATION ADDERS:

VALVE SIZE	14"	16"	18"	20"	24"	30"	36"
BODY FINISH:							
RING JOINT	POA	POA	POA	POA	POA	POA	POA

Notes:

- 1) Certified Drawings: \$50 net per line item.
- 2) CE marked valves: \$50 net per line item. (only for items on this price list, others are POA)
- 3) MTR, Test Reports, Certificate of Conformance and/or Origin are \$50 net unless requested at time of order placement. Items older than two years are POR
- 4) These price adders are for new valves at the time of order entry. For pricing after valve order has been entered or for rework pricing please consult the factory