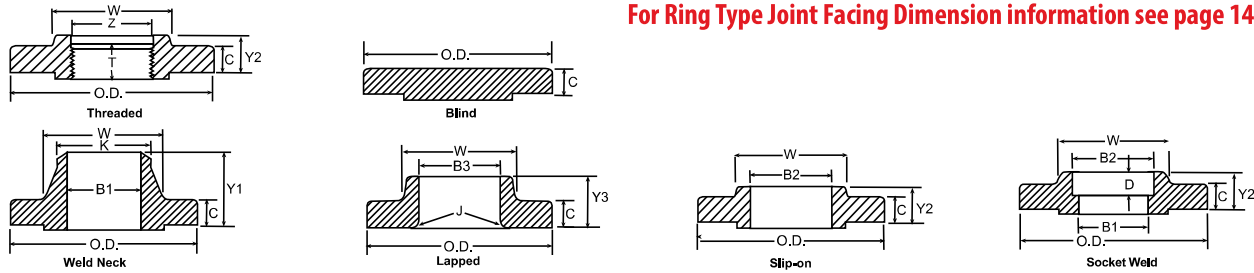


For Ring Type Joint Facing Dimension information see page 149.



Pipe Size	Outside Diameter of Flange	Thickness of Flange (Min.)	Thickness of Lap Joint (Min.)	Diameter of Hub*	Diameter of Weld Neck	Length Through Hub			Thread Length (Min.)	Bore			Lap Joint Radius	Min. Counter Bore Threaded Flange	Depth of Socket
						Threaded, Slip-on & Socket Weld	Lap Joint	Weld Neck		Slip-on & Socket Weld (Min.)	Lap Joint (Min.)	Weld Neck & Socket Weld			
	O.D.	C	C	W	K	Y2	Y3	Y1	T	B2	B3	B1 ▲	J	Z	D

ASME B16.5

½	3.75	0.50	0.56	1.50	0.84	0.81	0.88	2.00	0.62	0.88	0.90	0.62	0.12	0.93	0.38
¾	4.62	0.56	0.62	1.88	1.05	0.94	1.00	2.19	0.62	1.09	1.11	0.82	0.12	1.14	0.44
1	4.88	0.62	0.69	2.12	1.32	1.00	1.06	2.38	0.69	1.36	1.38	1.05	0.12	1.41	0.50
1 ¼	5.25	0.69	0.75	2.50	1.66	1.00	1.06	2.50	0.81	1.70	1.72	1.38	0.19	1.75	0.56
1 ½	6.12	0.75	0.81	2.75	1.90	1.13	1.19	2.63	0.88	1.95	1.97	1.61	0.25	1.98	0.62
2	6.50	0.81	0.88	3.31	2.38	1.25	1.31	2.69	1.12	2.44	2.46	2.07	0.31	2.50	0.69
2 ½	7.50	0.94	1.00	3.94	2.88	1.44	1.50	2.94	1.25	2.94	2.97	2.47	0.31	3.00	0.75
3	8.25	1.06	1.12	4.62	3.50	1.63	1.69	3.06	1.25	3.57	3.60	3.07	0.38	3.63	0.81
3 ½	9.00	1.12	1.19	5.25	4.00	1.69	1.75	3.13	1.44	4.07	4.10	3.55	0.38	4.13	
4	10.00	1.19	1.25	5.75	4.50	1.82	1.88	3.32	1.44	4.57	4.60	4.03	0.44	4.63	
5	11.00	1.31	1.38	7.00	5.56	1.94	2.00	3.82	1.69	5.66	5.69	5.05	0.44	5.69	
6	12.50	1.38	1.44	8.12	6.63	2.00	2.06	3.82	1.81	6.72	6.75	6.07	0.50	6.75	
8	15.00	1.56	1.62	10.25	8.63	2.38	2.44	4.32	2.00	8.72	8.75	7.98	0.50	8.75	
10	17.50	1.81	1.88	12.62	10.75	2.56	3.75	4.56	2.19	10.88	10.92	10.02	0.50	10.88	
12	20.50	1.94	2.00	14.75	12.75	2.82	4.00	5.06	2.38	12.88	12.92	12.00	0.50	12.94	
14	23.00	2.06	2.12	16.75	14.00	2.94	4.38	5.56	2.50	14.14	14.18	13.25	0.50	14.19	
16	25.50	2.19	2.25	19.00	16.00	3.19	4.75	5.69	2.69	16.16	16.19	15.25	0.50	16.19	
18	28.00	2.31	2.38	21.00	18.00	3.44	5.12	6.19	2.75	18.18	18.20	17.25	0.50	18.19	
20	30.50	2.44	2.50	23.12	20.00	3.69	5.50	6.32	2.88	20.20	20.25	19.25	0.50	20.19	
24	36.00	2.69	2.75	27.62	24.00	4.13	6.00	6.56	3.25	24.25	24.25	23.25	0.50	24.19	

ASME B16.47 Series A

	WN	BLD					
30	43.00	3.57	3.69	32.56	30.00	8.19	
36	50.00	4.07	4.32	39.00	36.00	9.44	
42	50.75	4.63	4.63	43.25	42.00	7.82	
48	57.75	5.19	5.19	49.38	48.00	8.75	

ASME B16.47 Series B

	WN	BLD					
30	39.00	3.63	3.63	32.00	30.25	6.16	
36	46.12	4.00	4.00	38.00	36.25	7.06	
42	52.50	4.63	4.63	44.00	42.31	8.00	
48	59.50	5.00	5.25	50.31	48.31	8.75	

WELDBEND NOTES

- Standard flange facings on page 146.
- All dimensions are in inches.
- Calculated flange weights on page 100.
- For dimensional tolerances see page 144.
- Weld end preparations on page 154.
- Thread standards on page 156.
- Blind flanges may be produced with or without hubs.
- All flanges conform to ASTM A105/ASME SA105.
- All flanges ½"-24" conform to ASME B16.5. All flanges 30" and larger conform to ASME B16.47.
- * A taper shall not exceed 7 degrees on threaded, slip-on and lapped flanges.
- ▲ Dimensions listed for socket weld and weld neck flanges are for Standard bore unless specified by purchaser.